

# User Manual

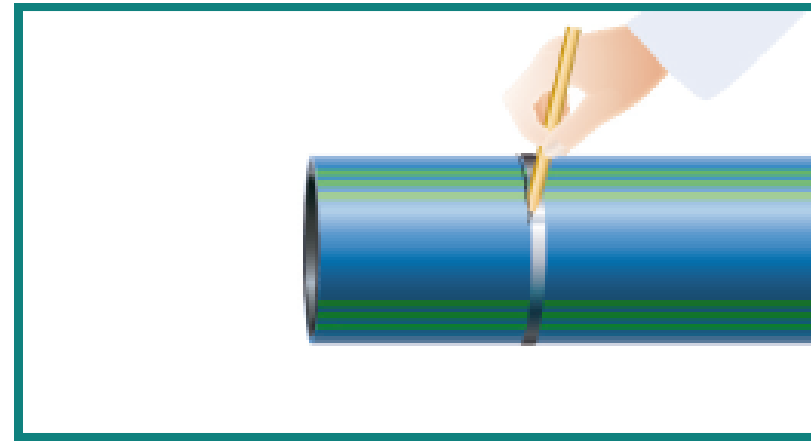
Peeling Tool M10 - Diameter OD  
25-225mm

Peeling Tool M10 - Diameter OD  
180-630mm

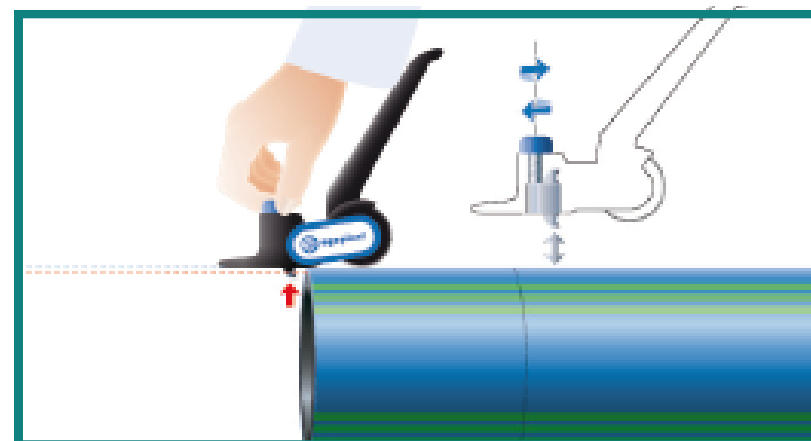


## 1 Removal of the outer layer at the pipe ends

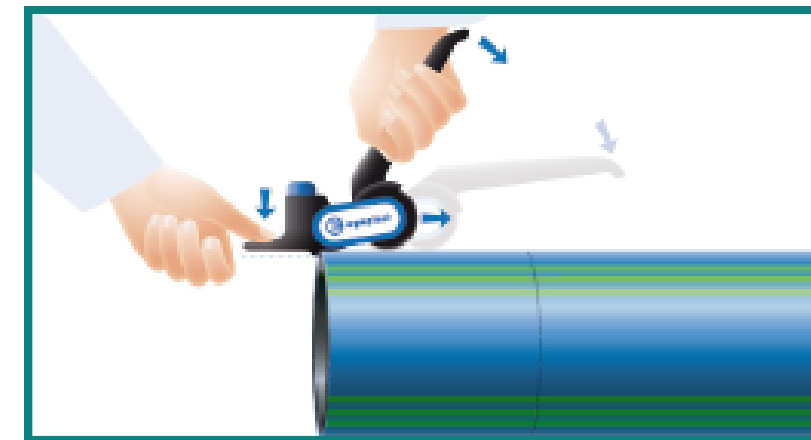
Mark the area from which the outer layer is to be removed.



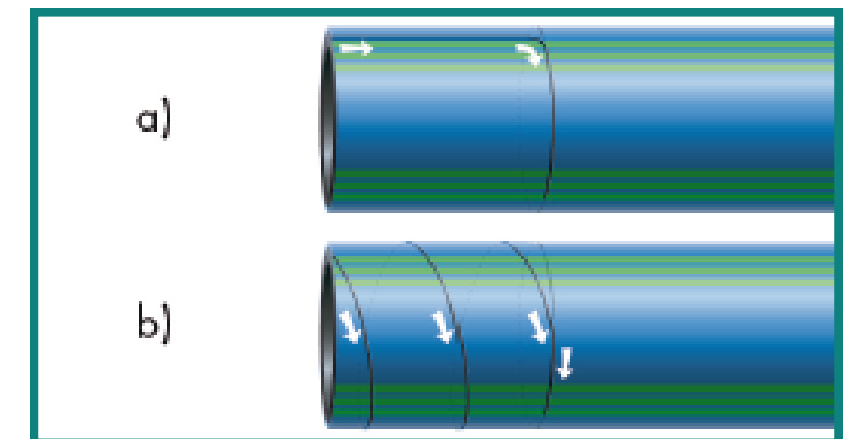
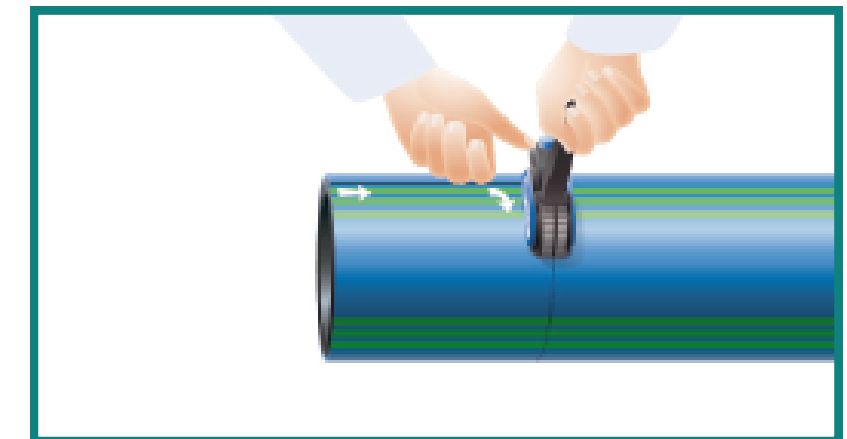
An adjusting screw enables the cutting depth to be set in order to prevent damage of the core pipe and/or intermediate layers (aluminium layer or conductive strips).



At the beginning of each cut the knife is guided by slightly pressing using a finger. The layer is cut by lever movement of the tool and simultaneous pressing the tooth system onto the protective layer. Note: damage to the inner pressure bearing pipe and possible intermediate layers will occur if pressed too hard. It is essential to avoid this.

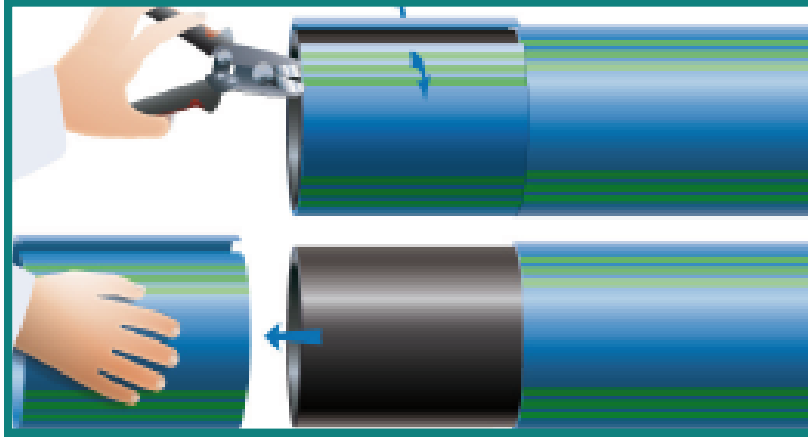


The peeling tool can always be turned between lengthwise and circular cutting (Fig a.). Alternatively the outer layer can be removed by cutting the layer diagonally to pipe axis to reduce the amount of work (Fig. b).

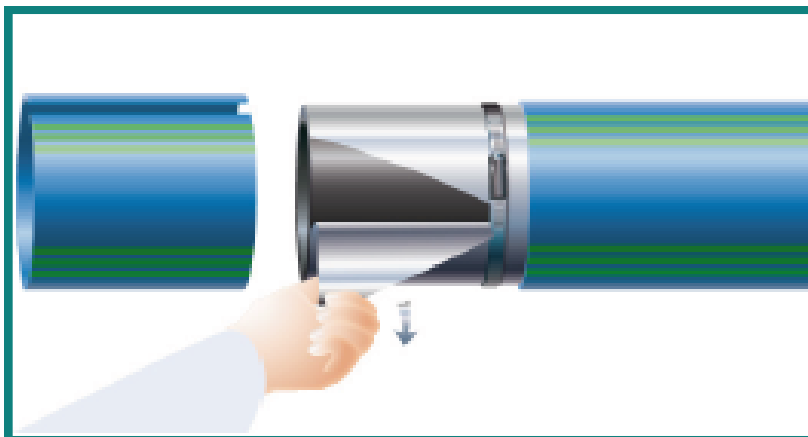


For dimensions < 63 mm, it is advisable to cut the outer layer several times in axial direction in order to remove it from the jointing area.

The protective layer has to be pulled off and removed after being fully cut.

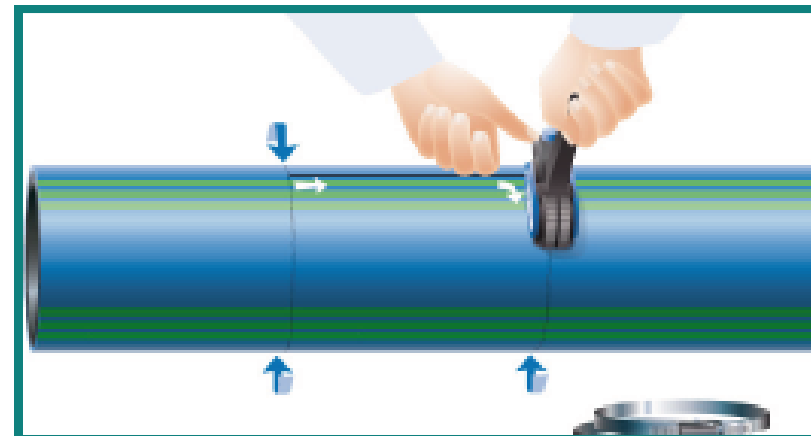
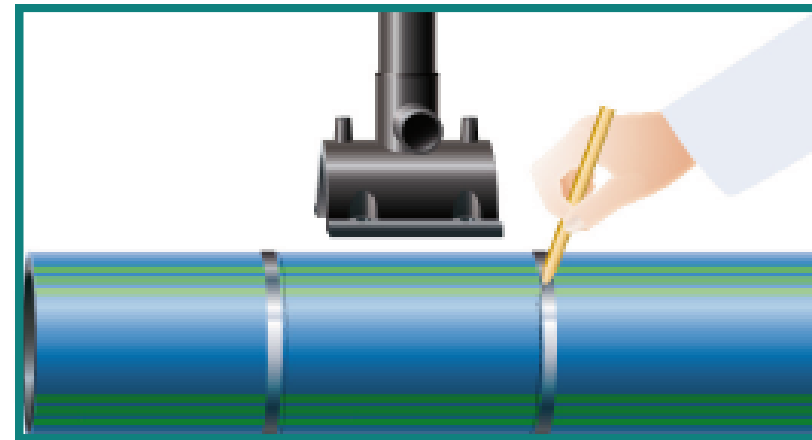


The aluminium layer or conductive strips must be partially removed (acc. to manufacturer specification) in case of processing SLA© Barrier pipes, 3L Leak Control pipes or SLM© DCT pipes.



## 2 Removal of the outer layer on the pipe

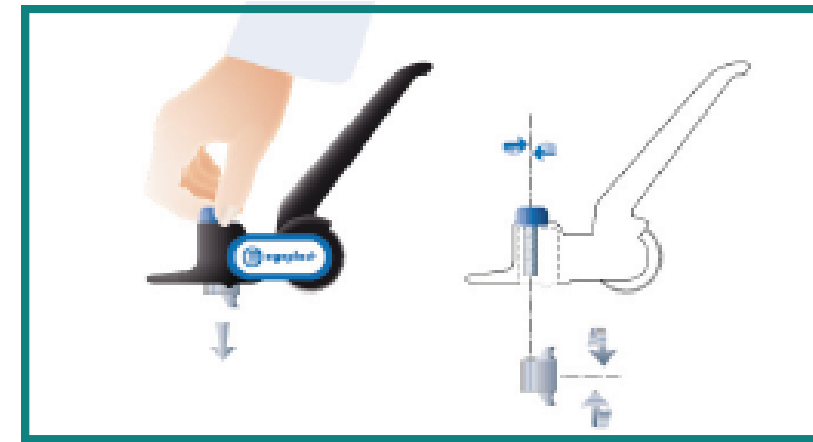
For the removal of the outer layer on the pipe (e.g. when processing tapping saddles, clamps etc.) the blade tip has to be pushed into the layer. The layer has to be removed around the end of the circumference, the width of the cutback has to comply with the instructions of the fitting manufacturer. The area for removal of the layer has to be marked.



## 3 Replacement Blade

The blade can be replaced by unscrewing / tightening the adjusting screw. Both sides of each blade can be used.

Attention: Improper use may result in injury!



## Scope of application

Peeling tools M10 and M10 maxi are suitable for the removal of the outer layer of protective layer pipes. The processing instructions of the respective pipes have to be followed.

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